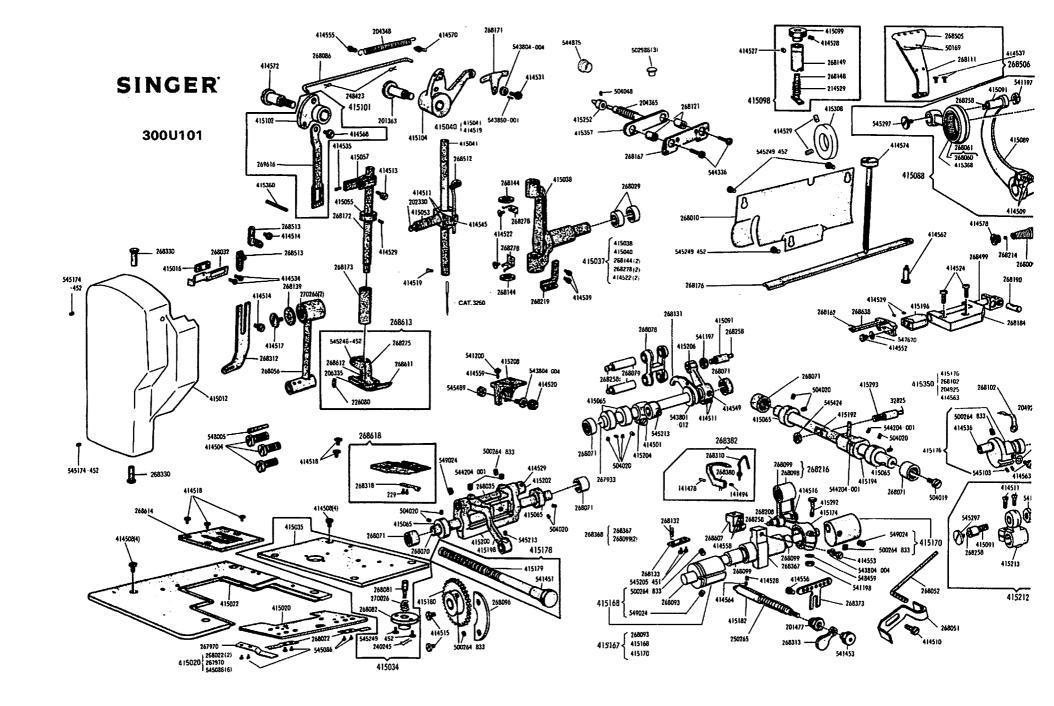
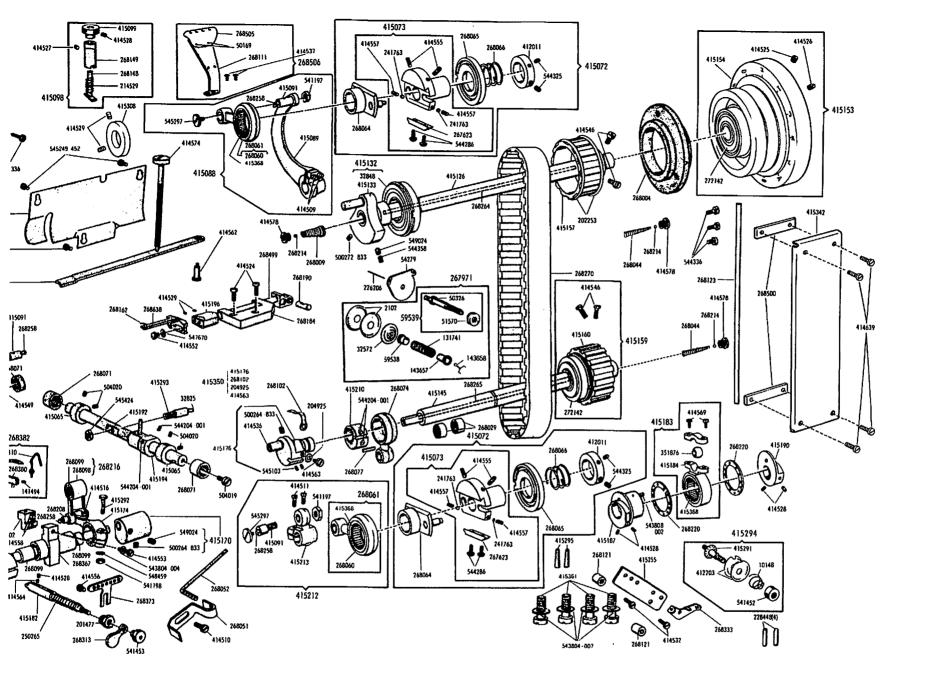
MACHINE PARTS CHART for SINGER*

300 U101

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NUMERICAL LIST OF PARTS 300U101 MACHINE

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
229	Loop Deflector Screw (2)	268111	Looper Thread Guide (top of arm) Bracket
2102	Needle Thread Tension Disc (2)	268121	Looper Thread Tension Bracket Spacing Collar (2)
10148	Looper Thread Tension Spring	268121	Needle Thread Tension Bracket Spacing Collar (2)
32572	Needle Thread Tension Releasing Disc	268123	Looper Thread Tube
32825	Spreader Driving Rock Shaft Screw Stud Oil Packing (wick)	268131	Looper Throw-out Safety Latch
32848	Arm Shaft Ball Bearing (front)	268132 268133	Looper Throw-out Safety Latch Spring Looper Throw-out Safety Latch Spring Bracket
50169	Looper Thread Guide (top of arm) Bracket Screw (2)	268139	Needle Bar Connecting Link Cap Washer
50326	Needle Thread Tension Stud	268144	Needle Bar Oiling Felt (2)
51 570	Needle Thread Tension Thumb Nut	268148	Needle Bar Rock Frame Regulating Stud
54279	Needle Thread Tension Thread Guide (double)	268149	Needle Bar Rock Frame Regulating Stud Sleeve
59538	Needle Thread Tension Spring Bushing (back)	268162	Spreader Point
59539	Needle Thread Tension Stud 50326 with 51570	268167	Needle Thread Tension Bracket
131741	Needle Thread Tension Spring	268171	Needle Thread Tension Releasing Plate (adjustable)
141478 141494	Needle Guard Set Screw (back) Needle Guard Set Screw (front)	268172 268173	Presser Bar Presser Bar Bushing
143657	Needle Thread Tension Spring Bushing (front)	268176	Presser Bar Spring
143658	Needle Thread Tension Thumb Nut Locking Spring	268184	Spreader Bar Bracket
201363	Foot Lifter Lever Hinge Screw	268190	Spreader Driving Pin
201477	Looper Throw-out Gear Locking Plunger Screw	268208	Looper Carrier Crank Hinge Pin with 268258
	Bushing	268214	Arm Shaft Oil Stop Ball 5/32 in. Diam. (2)
202253	Arm Shaft Connection Belt Pulley Spring Flange (2)	268214	Bed Shaft Oil Stop Ball
202330	Needle Bar Connecting Stud Oil Packing (wick)	268216	Looper Driving Connection 268098 with 268099
204348	Foot Lifter Lever Spring	268219	Needle Bar Rock Frame Thread Guide
204365 204925	Needle Thread Tension Releaser Spring Looper Driving Crank Oil Hole Cover Screw Washer	268220 268258	Spreader Driving Eccentric Thrust Washer (2) Feed Driving Connection Hinge Stud Oil Packing
206335	Presser Foot Hinge Pin	200200	(wick)
214529	Needle Bar Rock Frame Regulating Stud Spring	268258	Feed Lifting Link Hinge Pin Oil Packing (wick) (2)
226080	Presser Foot Plate Spring	268258	Looper Carrier Crank Hinge Pin Oil Packing (wick)
226206	Needle Thread Tension Releasing Pin	268258	Needle Bar Rock Frame Driving Connection Hinge
228448	Machine Locating Stud (4)		Stud Oil Packing (wick)
240245	Feed Regulating Stud Retaining Spring	268258	Feed Lifting Connection Hinge Stud Oil Packing
241763	Feed Driving Eccentric Friction Plate Screw Set Screw	000004	(wick)
041769	Packing (brass) (2)	268264 268265	Arm Shaft Oil Control Rod (wood) Bed Shaft Oil Control Rod (wood)
241763	Needle Bar Rock Frame Driving Eccentric Friction Plate Screw Set Screw Packing (brass) (2)	268270	Arm Shaft Connection Belt (reinforced neoprene)
248423	Foot Lifter Lever Rod Cotter Pin (2)	268275	Presser Foot Shank with 545246-452
250265	Looper Throw-out Gear Locking Plunger Spring	268278	Needle Bar Oiling Felt Holder (2)
267623	Feed Driving Eccentric Friction Plate	268310	Needle Guard
267623	Needle Bar Rock Frame Driving Eccentric Friction	268312	Needle Thread Guide (on arm head)
	Plate	268313	Looper Throw-out Gear Locking Plunger Handle
267933	Feed Lifting Rock Shaft	268318	Loop Deflector
267970	Bed Plate Slide Spring (left upper)	268330	Face Plate Hinge Stud (2)
267971	Needle Thread Tension complete, Nos. 32572, 59538, 59539, 131741, 143657, 143658 and two 2102	268333 268367	Looper Thread Tension Thread Guide Looper Carrier
268004	Arm Shaft Ball Bearing (back) Housing	268368	Looper Carrier 268367 with two 268099
268009	Arm Shaft Oil Stop Ball Spring (front)	268373	Looper Thread Guide (on bed at looper) for all gauges
268010	Arm Side Cover		from 3/16 to 2 inches
268022	Bed Plate Slide Spring (2)	268380	Looper with 141478 and 141494
268029	Bed Shaft Needle Bearing (2)	268382	Looper and Needle Guard complete, Nos. 268310 and
268029	Needle Bar Rock Frame Needle Bearing (2)	000400	268380 Spreader Bar complete
268032 268033	Face Plate Lock Spring Face Plate Lock Stud	268499 268500	Looper Thread Tube Gasket (2)
268035	Feed Bar Hinge Pin	268505	Looper Thread Guide (top of arm)
268044	Arm Shaft Oil Stop Ball Spring (rear)	268506	Looper Thread Guide (top of arm) Bracket 268111
268044	Bed Shaft Oil Stop Ball Spring		with 268505 and two 50169
268051	Looper Thread Guide	268512	Needle Thread Guide (on needle bar connecting stud)
268052	Looper Thread Take-up Rod	268513	Needle Thread Guide (on side of arm and arm head)
268056	Needle Bar Connecting Link with two 270266	~~~~	(2)
268060	Feed Driving Connection Needle Bar Rock Frame Driving Connection	268602	Looper Holder with two 414558 Presser Foot Plate
268060 268061	Feed Driving Connection 268060 with 415368	268611 268612	Presser Foot Plate Heel Spring
268061	Needle Bar Rock Frame Driving Connection 268060	268613	Presser Foot (spring hinged) complete, 46 Needle Hole.
	with 415368	200020	Nos. 206335, 226080, 268275, 268611 and
268064	Feed Driving Eccentric		268612
268064	Needle Bar Rock Frame Driving Eccentric	268614	Throat Plate
268065	Feed Driving Eccentric Adjusting Disc	268618	Feed Dog, 46 Needle Hole, for Needle Sizes 20 and 22
268065	Needle Bar Rock Frame Driving Eccentric Adjusting		(teeth cut 15 to the inch) with 268318 and two
00000	Disc	000000	229 for 268614
268066 268066	Feed Driving Eccentric Adjusting Disc Spring	268638	Spreader with 268162 Foot Lifter Lifting Link
200000	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring	269616 270026	Feed Regulating Stud Spring
268070	Feed Driving Rock Shaft	270266	Needle Bar Connecting Link Needle Bearing (2)
268071	Feed Driving Rock Shaft Needle Bearing (2)	272142	Arm Shaft Ball Bearing (back)
268071	Feed Lifting Rock Shaft Needle Bearing (2)	272142	Bed Shaft Ball Bearing
268071	Spreader Driving Rock Shaft Needle Bearing (2)	351876	Spreader Driving Rock Shaft Screw Stud Ball Roller
268074	Feed Lifting Connection	412011	Feed Driving Eccentric Adjusting Disc Spring Collar
268077	Feed Lifting Eccentric Lubricating Pad (wood)	410017	with two 544325
268078 268079	Feed Lifting Link Hings Din with 268258 (2)	412011	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with two 544325
268079 268081	Feed Lifting Link Hinge Pin with 268258 (2) Feed Regulating Stud	412203	Looper Thread Tension Disc (2)
268082	Feed Regulating Stud Socket	414501	Feed Lifting Crank Pinch Screw
268086	Foot Lifter Lever Rod	414504	Arm Head Screw (3)
268093	Looper Carrier Shaft	414508	Bed Plate Screw (8)
268096	Looper Carrier Shaft Bushing (left) Position Plate	414509	Needle Bar Rock Frame Driving Arm Pinch Screw (2)
268098	Looper Driving Connection	414510	Looper Thread Guide Screw
268099	Looper Carrier Needle Bearing (2)	414511	Feed Driving Rock Shaft Crank Pinch Screw (2)
268099 268102	Looper Driving Connection Needle Bearing Looper Driving Cradioorthyle Government	ewing Mac	Feed Lifting Rock Shaft Crank Pinch Screw (2)
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NUMERICAL LIST OF PARTS 300U101 MACHINE

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
414513 414514	Presser Bar Guide Bracket Pinch Screw	415073	Feed Driving Eccentric Flange with 267623, two each
414515	Needle Thread Guide Screw (2) Looper Carrier Shaft Bushing (left) Position Plate Screw (2)	415073	241763, 414555, 414557 and 544286 Needle Bar Rock Frame Driving Eccentric Flange with 267623 two each 241763, 414555, 414557 and
414516 414517	Looper Carrier Crank Hinge Pin Pinch Screw Needle Bar Connecting Link Cap Washer Screw	415088	544286 Needle Bar Rock Frame Driving Arm 415089 with
414518 414518	Feed Deg Screw (2) Throat Plate Screw (3)	415089	268061, 415091, 541197 and 545297 Needle Bar Rock Frame Driving Arm with two
414519 414520	Needle Set Screw Feed Dog Shank Screw	415091	414509 Feed Driving Connection Hinge Stud with 268258
414522	Needle Bar Oiling Felt Holder Screw (2)	415091	Feed Lifting Connection Hinge Stud with 268258
414524	Spreader Bar Bracket Screw (2)	415091	Needle Bar Rock Frame Driving Connection Hinge
414525 414526	Machine Pulley Set Screw Machine Pulley Position Screw	415098	Stud with 268258 Needle Bar Rock Frame Regulating Stud complete,
414527 414528	Needle Bar Rock Frame Regulating Stud Sleeve Set Screw	415099	Nos. 214529, 268148, 268149 and 415099 Needle Bar Rock Frame Regulating Stud Cap with
414528	Looper Throw-out Gear Locking Plunger Stop Screw Set Screw Needle Bar Rock Frame Regulating Stud Cap Set	415101	414528 Foot Lifter Bell Crank 415102 with 269616 and 414568
111000	Screw	415102	Foot Lifter Bell Crank
414528	Spreader Driving Eccentric Set Screw (2)	415104	Foot Lifter Lever with 543850-001
414528	Spreader Driving Eccentric Counterbalance Set Screw (2)	415126	Arm Shaft with 268009, 268044, 268264 two each 268214 and 414578
414529	Feed Bar Hinge Pin Collar Set Screw	415132	Needle Bar Crank 415133 with 32848
414529	Lifting Eccentric Spacing Collar Screw (2)	415133	Needle Bar Crank with 500272-833, 544358 and
414529	Presser Bar Stop Collar Set Screw	4	549024
414529 414531	Spreader Holder Set Screw (2) Needle Thread Tension Releasing Plate Screw	415145 415153	Bed Shaft with 268044, 268214, 268265 and 414578 Machine Pulley 415154 with 272142
414532	Looper Thread Tension Bracket Screw (2)	415154	Machine Pulley (aluminum alloy casting) for "V" Belt
414534	Face Plate Lock Spring Screw (2)		(outside diam, of belt groove 2.9 in.) with 414525
414535	Presser Bar Guide Bracket Adjusting Screw		and 414526
414536 414537	Looper Driving Crank Oil Stop Screw Looper Thread Guide (top of arm) Bracket Screw (2)	415157	Arm Shaft Connection Belt Pulley with two each
414539	Needle Bar Rock Frame Thread Guide Screw (2)	415159	202253 and 414546 Bed Shaft Connection Belt Pulley 415160 with
414545	Needle Thread Guide (on needle bar connecting stud)		272142
414546	Set Screw Arm Shaft Connection Belt Pulley Set Screw (2)	415160 415167	Bed Shaft Connection Belt Pulley with two 414546 Looper Carrier Shaft complete, Nos. 268093, 415168
414546	Bed Shaft Connection Belt Pulley Set Screw (2)	420201	and 415170
414549	Feed Lifting Rock Shaft Crank Position Screw	415168	Looper Carrier Shaft Bushing (left) with 500264-833
414552 414553	Spreader Screw Looper Holder Screw	415170	and 549024 Looper Carrier Shaft Bushing (right) with 500264-833
414555	Feed Driving Eccentric Flange Set Screw (2)	410110	and 549024
414555	Needle Bar Rock Frame Driving Eccentric Flange Set	415174	Looper Carrier Crank with 414516
414555	Screw (2) Presser Bar Spring Adjusting Screw Set Screw	415176	Looper Driving Crank complete, Nos. 414536, 500264-833 and two 545103
414556	Looper Thread Guide (on bed at looper) Screw	415178	Looper Throw-out Rack Rod 415179 with 541451
414557	Feed Driving Eccentric Friction Plate Screw Set Screw	415179	Looper Throw-out Rack Rod
414557	(2) Needle Bar Rock Frame Driving Eccentric Friction	415180	Looper Throw-out Gear with two 500264-833
414001	Plate Screw Set Screw (2)	415182 415183	Looper Throw-out Gear Locking Plunger Spreader Driving Connection 415184 with 351876
414558	Looper Set Screw (2)		and 415368
414559	Feed Dog Shank Adjusting Screw	415184	Spreader Driving Connection with two 414569
414562 414563	Presser Bar Spring Support Screw Looper Driving Crank Oil Hole Cover Screw	415187	Spreader Driving Eccentric with 543808-002 and two 414528
414564	Looper Throw-out Gear Locking Plunger Stop Screw	415190	Spreader Driving Eccentric Counterbalance with two
414568	Foot Lifter Lifting Link Hinge Screw		414528
414569	Spreader Driving Connection Cap Screw (2)	415192	Spreader Driving Rock Shaft with 504019
414570 414572	Foot Lifter Lever Spring Screw Eye Foot Lifter Bell Crank Hinge Screw	415194	Spreader Driving Crank with two 544204-001 Spreader Holder with two 414529
414574	Presser Bar Spring Adjusting Screw	415196 415198	Feed Bar with 545213 and two 544204-001
414578	Arm Shaft Oil Stop Ball Screw (2)	415200	Feed Driving Rock Frame with 500264-833 and
414578	Bed Shaft Oil Stop Ball Screw		549024
414639 415012	Looper Thread Tube Cover Screw (4) Face Plate with 268033 and two 545174-452	415202 415204	Feed Bar Hinge Pin Collar with 414529 Feed Lifting Crank with 414501 and 545213
415012	Face Plate With 200003 and two 545174-452	415204	Feed Lifting Rock Shaft Crank with 414549 and two
415020	Bed Plate Slide with two 268022 and 267970 with six		414511
415022	545086, for gauges from 0 to 1-1/2 in. Bed Plate (left), for gauges from 0 to 1-1/2 in.	415208	Feed Dog Shank with 414559 and 541200
415022	Bed Plate (right) 415035 with 240245, 268081, 268082, 270026 and two 545249-452	415210 415212	Feed Lifting Eccentric with 268077 and two 544204-001 Feed Driving Rock Shaft Crank 415213 with 268061,
415035	Bed Plate (right)	110212	415091, 541197 and 545297
415037	Needle Bar Rock Frame 415038 with 415040 and two	415213	Feed Driving Rock Shaft Crank with two 414511
415038	each 268144, 268278 and 414522 Needle Bar Rock Frame	415252 415255	Needle Thread Tension Releaser Cap with 504048 Looper Thread Tension Bracket
415040	Needle Bar with 414519	415291	Looper Thread Tension Stud
415041	Needle Bar	415292	Looper Carrier Crank Clamping Stud
415053	Needle Bar Connecting Stud with 202330, 414545 and two 414511	415293 415294	Spreader Driving Rock Shaft Screw Stud with 32825
415055	Presser Bar Stop Collar with 414529	415294	Looper Thread Tension complete, Nos. 10148, 415291, 541452 and two 412203
415057	Presser Bar Guide Bracket with 414513 and 414535	415295	Arm Position Pin (2)
415065	Feed Driving Rock Shaft Collar with two 504020 (2)	415308	Lifting Eccentric Spacing Collar with two 414529
415065	Feed Lifting Rock Shaft Collar with two 504020 (2)	415342	Looper Thread Tube Cover
415065	Spreader Driving Rock Shaft Collar with two 504020 (2)	415350	Looper Driving Crank 415176 with 204925, 268102 and two 414563
415072	Feed Driving Eccentric complete, Nos. 268064,	415357	Needle Thread Tension Releaser
415072	268065, 268066, 412011 and 415073 Needle Bar Rock Frame Driving Eccentric complete,	415360 415361	Foot Lifter Lifting Link Stop Pin Arm Screw (4)
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NUMERICAL LIST OF PARTS 300U101 MACHINE

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
415368	Spreader Driving Connection Needle Bearing	545213	Feed Lifting Link Hinge Pin Set Screw (2)
415368	Feed Driving Connection Needle Bearing	545246-452	Presser Foot Shank Pinch Screw
500264-833	Looper Driving Crank Set Screw	545249-452	Arm Side Cover Screw (3)
500264-833	Feed Driving Rock Frame Set Screw	545249-452	Feed Regulating Stud Socket Screw (2)
500264-833	Looper Carrier Shaft Bushing Set Screw (2)	545297	Feed Driving Connection Cap Screw
500264-833	Looper Throw-out Gear Set Screw (2)	545297	Needle Bar Rock Frame Driving Connection Cap
500272-833	Needle Bar Crank Set Screw		Screw
502986	Arm Head Plug (3)	545424	Spreader Driving Rock Shaft Screw Stud Nut
504019	Looper Thread Take-up Rod Set Screw	545489	Feed Dog Shank Screw Lock Nut
504020	Feed Driving Rock Shaft Collar Set Screw (4)	547670	Spreader Screw Washer
504020	Feed Lifting Rock Shaft Collar Set Screw (4)	548005	Arm Head Position Pin
504020	Spreader Driving Rock Shaft Collar Set Screw (4)	548459	Looper Carrier Crank Clamping Stud Washer
504048	Needle Thread Tension Releaser Cap Set Screw	549024	Feed Driving Rock Frame Position Screw
541197	Feed Driving Connection Hinge Stud Nut	549024	Looper Carrier Shaft Bushing Position Screw (2)
541197	Feed Lifting Connection Hinge Stud Nut	549024	Needle Bar Crank Position Screw
541197	Needle Bar Rock Frame Driving Connection Hinge Stud Nut	Cat. 3260	Needle (#22)
541198	Looper Carrier Crank Clamping Stud Nut		
541200	Feed Dog Shank Adjusting Screw Lock Nut		ACCESSORIES
541451	Looper Throw-out Rack Rod Thumb Nut		
541452	Looper Thread Tension Thumb Nut	21887	Wrench
541453	Looper Throw-out Gear Locking Plunger Thumb Nut	41400	Machine Rest Pin (wood)
543801-012	Looper Throw-out Safety Latch Retaining Ring	167448	Machine Base Oil Drain Jar
543804-004	Feed Dog Shank Screw Washer	202784	Foot Lifter Treadle Chain Hook (2)
543804-004	Looper Holder Screw Washer	228444	Machine Cushion (neoprene) (4)
543804-004	Needle Thread Tension Releasing Plate Screw Washer	228731	Drip Pan
543804-007	Arm Screw Washer (4)	228733	Machine Rest (left)
543808-002	Spreader Driving Eccentric Pin	228734	Machine Rest (right)
543850-001	Needle Thread Tension Releasing Plate Pin	232365	Foot Lifter Treadle Chain, 41-1/2 inches long
544204-001	Feed Lifting Eccentric Set Screw (2)	265307	Bed Hinge Connection (2)
544204-001	Feed Bar Set Screw (2)	268340	Looper Threading Wire
544204-001	Spreader Driving Crank Set Screw (2)	409813-002	Operatar's Guide (U-3426)
544286	Feed Driving Eccentric Friction Plate Screw (2)	505656 - 005	Thread Unwinder complete
5 442 86	Needle Bar Rock Frame Driving Eccentric Friction	414583	Wood Screw (for machine rest) (4)
	Plate Screw (2)	415347	Oiler Nozzle and Tube Assembly
544325	Feed Driving Eccentric Adjusting Disc Spring Collar	415377	Threader Wire
	Set Screw (2)	543162	Tweezers
544325	Needle Bar Rock Frame Driving Eccentric Adjusting	544381	Bed Hinge Connection Screw (4)
	Disc Spring Collar Set Screw (2)	545302	Drip Pan Screw (4)
544336	Arm Shaft Ball Bearing (back) Housing Screw (3)	546923	Oiler with Oil Spout
544336	Needle Thread Tension Bracket Screw (2)	Cat. No. 3260	Needles (62 x 57) Size 22 (6)
544358	Needle Bar Crank Position Screw Check Screw		
544875	Arm Plug		
545086	Bed Plate Slide Spring Screw (6)		AVAILABLE AT EXTRA CHARGE
545103	Looper Driving Crank Position Screw (2)		
545174-452	Face Plate Hinge Stud Set Screw (2)	415433	Belt Guard complete
545205-451	Looper Throw-out Safety Latch Spring Bracket Screw (2)		